

Message

From: raymond.degiorgio [REDACTED]
Sent: 4/5/2006 2:53:42 PM
To: Rodriguez, Eduardo P [REDACTED] john.a.mosier [REDACTED] gene.carnage [REDACTED]
CC: Gracia, Carlos [REDACTED] Lin, George J [REDACTED] john.a.mosier [REDACTED] Coniff, John B [REDACTED] Rivera Alvarez, Jose [REDACTED] Gonzalez, Juan C (DMS) [REDACTED] Mendez, Luis [REDACTED]
Subject: Re: DELTA IGNITION SWITCH CHANGES -Tooling Tweaks Increased Process Capability

John/ Eduardo,
The changes detailed in the attached file are "BLACK_BOX" designs and are intended to increase process capabilities or cpks. This will improve fall out rate at Delphi Condura Plant, therefore, I would like to propose the follow for PPAP approvals;
- provide dimension layouts for all components changed i.e. Anti theft sleeve, switch base, cover and rotor a minimum 36 pieces each.
- perform a circuit timing for all circuits to ensure timing is not affected

Once this is complete a Warrant for PPAP submission will be required to document these tool tweaks. An EWO will not be required.

If you have any questions and/ or require additional tests feel free to contact me at [REDACTED]

Regards,
Ray Degiorgio

"Rodriguez, Eduardo P"
<john.a.mosier [REDACTED]>
<eduardo.p.rodriguez [REDACTED]>
"Rivera Alvarez, Jose"
[REDACTED] "Coniff,
[REDACTED] (\DMS\)"
[REDACTED] 03/31/2006 05:48 PM
[REDACTED]

To: <raymond.degiorgio [REDACTED]>
cc: "Gracia, Carlos" [REDACTED]
[REDACTED] "Lin, George J"
John B" [REDACTED] "Gonzalez, Juan C
[REDACTED] "Mendez, Luis"
Subject: DELTA IGNITION SWITCH CHANGES

Ray :

We talked with John Mosier about this Delta Ignition Switch changes GM # 10392423.
He confirms that he is GM SQA for the switch and that he will call you next week to see this Eng. Changes and the PPAP approval requirements.
Carlos Gracia and Jose Luis Rivera are the Quality Eng. that will work with all the plants for the PTR and PPAP approvals.

Attach you will find the Excel Files of the Eng. Changes from Condura.
Any information you need from us, please let us know !!!

<<Delta Changes all view - GM.xls>>

> _____
> Eduardo Rodríguez Pequeño
> Present Product Engineer
> Delphi Mechatronic Systems

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(See attached file: Delta Changes all view - GM.xls)

