

REDACTED

-----Original Message-----
From: raymond.degiorgio [REDACTED]
Sent: Tuesday, April 25, 2006 2:13 PM
To: Rodriguez, Eduardo P
Subject: RE: Delta Torque/Angle data & GM 3660

Edwardo,
Check your FAX machine. GM 3660 form was signed.

Ray:

Please let me know if you consider that a meeting is necessary to set it for tomorrow morning.
We need your approval on GM3660 to change the Materials system and start ordering the New PCB to Viasystem (New Supplier).

Really appreciate your time and disposition on this Eng, Change.

Eduardo Rdz.

> -----Original Message-----
> From: Rodriguez, Eduardo P
> Sent: Monday, April 24, 2006 11:19 AM
> To: 'raymond.degiorgio' [REDACTED]
> Cc: Coniff, John B; Gonzalez, Juan C (DMS); Chavez, Jesus; Lin, George J
> Subject: Delta Torque/Angle data & GM 3660
>

> Ray:
>

> Attach you will find the Torque/Angle (T/A) information for the timing corrections on Delta PCB.
> All the full validation of 3xlife durability test was perform in Lab # C005-177 already provided to you last year.

>
> Information of Lab # 06-143 are with the correction of timings in PCB as requested.

>
> << File: 06143 OFF-START.pdf >> << File: 06143 START-OFF1.pdf >>

>
>

> This is the original file done with last year test, you can see Production information vs New PCB without correction in traces Lab # 05-395.

>
> << File: 05395 data off to start.pdf >> << File: 05395 data start to off1.pdf >> << File: 05395 report1.pdf >>

>
> This is the GM 3660, review the information and let me know if you have comments or question to proceed with the approvals and proceed with the Eng. Change. I would like to set a meeting today or tomorrow if you consider it necessary for comments or questions.

>
> << File: GM 3660 For New PCB & Spring-Plunger.doc >>

>
> Thanks for your time and help on this

> Eduardo Rodríguez Pequeño
> Present Product Engineer
> Delphi Mechatronic Systems



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04/25/2006 14:51

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FAX!

EDUARDO RODRIGUEZ
GENERAL MOTORS COMMODITY VALIDATION SIGN-OFF

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Buyer's concurrence on the Seller's completion of validation shall not limit, impair, or otherwise modify Buyer's right to assert any legal or equitable remedy, or relieve Seller of its responsibility to provide conforming goods.

Part Name*	GMX 357 Delta Ignition Switch	Part Number*	10392423	Suffix/	
Shown on Drawing No.*	10392423 / 22673957	Engineering Design Record Change Level*	N/A	Release Level*	001
Procuring Division*	NAO	Application/Program*	GMX 357	Dated*	27AP04
GM Lead Engineer*	Ray DeGiorgio	GM Validation Engineer*		Purchase Order No.*	

SUPPLIER MANUFACTURING INFORMATION

Supplier Name*	Delphi Mechatronic	DUNS Number*	812502961
Street Address*	Norte 4, Poniente 7 No. 6 H. Matamoros, Tam, Mexico		

REASON FOR SUBMISSION*

Initial Submission Resubmission due to Engineering Change(s) Resubmission to correct problems in initial submission

COMMODITY VALIDATION SIGN-OFF REQUIREMENTS*

Specified by Procuring Division in SOR or in separate written request. Page 2 lists more information about the required documentation.

- The Supplier has submitted the required proof of validation completion as specified in SOR Appendix G, Section 4 (i.e., GP-11 ADV or executive letter certifying that commodity is validated).
- All issues that are the responsibility of the Supplier have been classified as "closed" and the resolution of each issue has been confirmed by successful validation. This includes those issues that were identified during development, design validation, or product validation, whether those issues are tracked by GM or by the Supplier.
- All Corrective Action Plans (CAP) that are the responsibility of the Supplier have been classified as "closed."
- The information in the Supplier's issue tracking system has been updated and is consistent with the final resolution of all supplier issues and CAPs.
- The Supplier has completed its final ADV P&R (GM 1829-2) summarizing ADV execution status.
- Supplier's ADV Plan(s) and all specified ADV activities have been completed, including activities required to resolve issues identified during development and validation.
- Supplier has obtained GM approval of the detailed validation results for those requirements for which GM approval was specified in the "Other Validation Requirements" column of the Final VCRI.
- Supplier evaluation reports have been completed for all regulatory requirements for which the Supplier conducted ADV activities to confirm compliance of the commodity.
- Supplier evaluation reports have been completed for those non-regulatory requirements or procedures that were identified in SOR Appendix G, in the Final VCRI, or in writing by the program.
- The Supplier has submitted the commodity models, etc. required for the Virtual Archive.
- Other: _____
- Other: _____

Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	Not required by SOR <input checked="" type="checkbox"/>
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	Not required by SOR <input checked="" type="checkbox"/>
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	Not required by SOR <input checked="" type="checkbox"/>
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	Not required by SOR <input checked="" type="checkbox"/>
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	

Explanation of "NO" answer or comment here: _____

Note that during cycling, 1 amp was applied on the Delta Ignition Sw. This validation was submitted with New PCB correct timings adjusts as Customer required, also New detent plunger (Catera spring/Plunger) was implemented to increase torque force in the switch.

Supplier Name (please print)*	Eduardo Rodriguez	Title*	Present Product Eng	Phone No.*	[Redacted]
Supplier Authorized Signature*	[Redacted]	Dated:*	4/24/06		

GM DECISION: Rejected (see comments below) Re-submit (see comments below) Sign-Off Complete

GM Name (please print)	Ray DeGiorgio	Phone No.	[Redacted]
GM Authorized Signature*	[Redacted]	Code:	C234
Comment:	Dated: APRIL 26, 2006		

* Asterisk (*) denotes required field/information.

JOB STATUS REPORT

TIME : 04/25/2006 14:47
 NAME :
 FAX# :
 TEL# :
 SER.# : BR02J2509564

DATE, TIME	04/25 14:47
FAX NO./NAME	
DURATION	00:00:00
PAGE(S)	00
RESULT	BUSY
MODE	FINE

BUSY: BUSY/NO RESPONSE

FAX :
 EDUARDO RODRIGUEZ

GENERAL MOTORS COMMODITY VALIDATION SIGN-OFF

pg. 1 of 2

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Shown on Drawing No.* <u>10392423 / 22873857</u>	Engineering Design Record Change Level* <u>N/A</u>	Dated* <u>27AP04</u>
Procuring Division* <u>NAO</u>	Application/Program* <u>GMX 357</u>	Purchase Order No.*
GM Lead Engineer* <u>Ray DeGiorgio</u>	GM Validation Engineer*	

SUPPLIER MANUFACTURING INFORMATION

Supplier Name* <u>Delphi Mechatronic</u>	DUNS Number* <u>812502961</u>
Street Address* <u>Norte 4, Poniente 7 No. 6 H. Metamoras, Tam, Mexico</u>	

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11. Other:

12. Other:

Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	
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