



General Motors

CRASH TEST SPECIAL REPORT

I. Overview

A. General Description

| | |
|----------------------------|---|
| Crash No. | C14934 |
| Crash Mode: | 40.0 kph Angular Right |
| Crash Date: | 24 June 2004 (Data: 1 July 2004) |
| Platform: | GMX001 |
| Build Level: | IVER |
| Target Deploy time: | Pretensioners: 30 ms Stage 1: 30 ms Stage 2: 45 ms 5"-30ms time: 36 ms |

| | |
|----------------------------|--|
| Vehicle Type: | Sedan |
| Engine Option: | L61 |
| Drive Train Option: | Front Wheel Drive |
| Test Weight: | Front: Unk kg Rear: Unk kg Total: Unk kg |
| Occupants: | Driver and Passenger Hybrid III Dummies |
| Vehicle Number: | 15AN4039 |

B. Module Description

| | |
|-----------------------------------|--|
| Module Name | GM Epsilon SDM |
| Module Part Number | 001101025474 |
| PWB Level | Production; S/W: 0F01021104 |
| Bracket Level | None |
| Algorithm Level | SFA v. 2.1 |
| Algorithm Calibration | PFT3210A.par - SDM; GMX001 ECS_Beta.par - EFS |
| Safing Sensor Level | Production |
| Safing Sensor Type | SFT Trigger Switch |
| Siemens Subsystem Engineer | Douglas McConnell, front algorithm engineer |

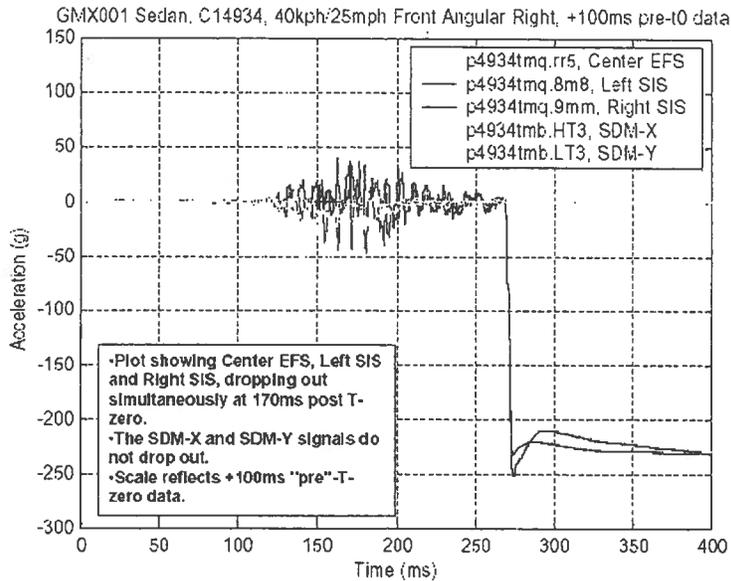
C. Summary

The purpose of this special report is to evaluate an anomaly noted in the test data on this event. It was noted that the EFS and both SIS's were powered down 170ms from t0. The SDM accels did not power down. This appeared to be indicative of an ignition cycle, because the satellites were powered down but not the SDM accels, and EDR still wrote completely to EEPROM.

The same results were reproduced on the bench with simulation of the sending of an SDM Power Off GMLan message in combination with the ILL transition during the simulated crash. It is believed that the Ignition Logic Level voltage dropped out during the event, causing the body controller to send an SDM Power Off message over GMLan, which resulted in the ignition cycle by the SDM.

II. Analysis and Discussion

Below is a plot showing the accelerometer 'tapped' signals for event C14934, 40kph right angular. Siemens provides a voltage output from the accelerometers to compare with reference accelerometers and to determine the viability of location in the engine compartment or door.



23JULY2004

gmx001_c14934_rr5_8m8_9mm_
ht3_lt3_plots.ppt

1

As the plot shows, all satellites were shut down simultaneously during the event. Battery voltage was monitored and did not drop out. This differs from the case where a battery loss condition is qualified at the SDM. In the battery loss case the SIS's are shut down immediately while the EFS's are powered for an additional 60ms.

Reviewing the frontal and side crashes for GMX001, this phenomenon was noted on the following events:

| Event | Mode | EFS Off Time | SIS's Installed? | SIS Off Time | Stg 1 / Stg 2 | EDR RunTime |
|--------|---|--------------|------------------|--------------|---------------|-------------|
| C14607 | 64kph Offset Deformable Barrier (Sedan) | 65ms | Yes | 134ms | 29ms / 130ms | 232ms |
| C14702 | 40kph Angular Right (Sedan) | 169ms | Yes | 169ms | 46ms / 60ms | 152ms |
| C14934 | 40kph Angular Right (Sedan) | 170ms | Yes | 170ms | 41ms / 57ms | 152ms |
| C14846 | 40kph Offset Deformable Barrier (Coupe) | 85ms | Yes | 144ms | 40ms / 141ms | 180ms |

The GMX295 Beta events were reviewed and this phenomenon was not present in any severe event.

II. Analysis and Discussion (cont'd)

After discussion with Siemens VDO hardware and software engineers, it was decided to set up tests in the Lab to reproduce the results. A vehicle virtual car was modified to change its GMLan messages from SDM Run to SDM Off when relays controlled by CrashSim were activated. This provided precise activation of the condition relative to the crash event. A scope was used to capture the Power Mode change, crash t0, and the EFS C and SIS L supply voltages. Several tests were run, and results are shown in the table below:

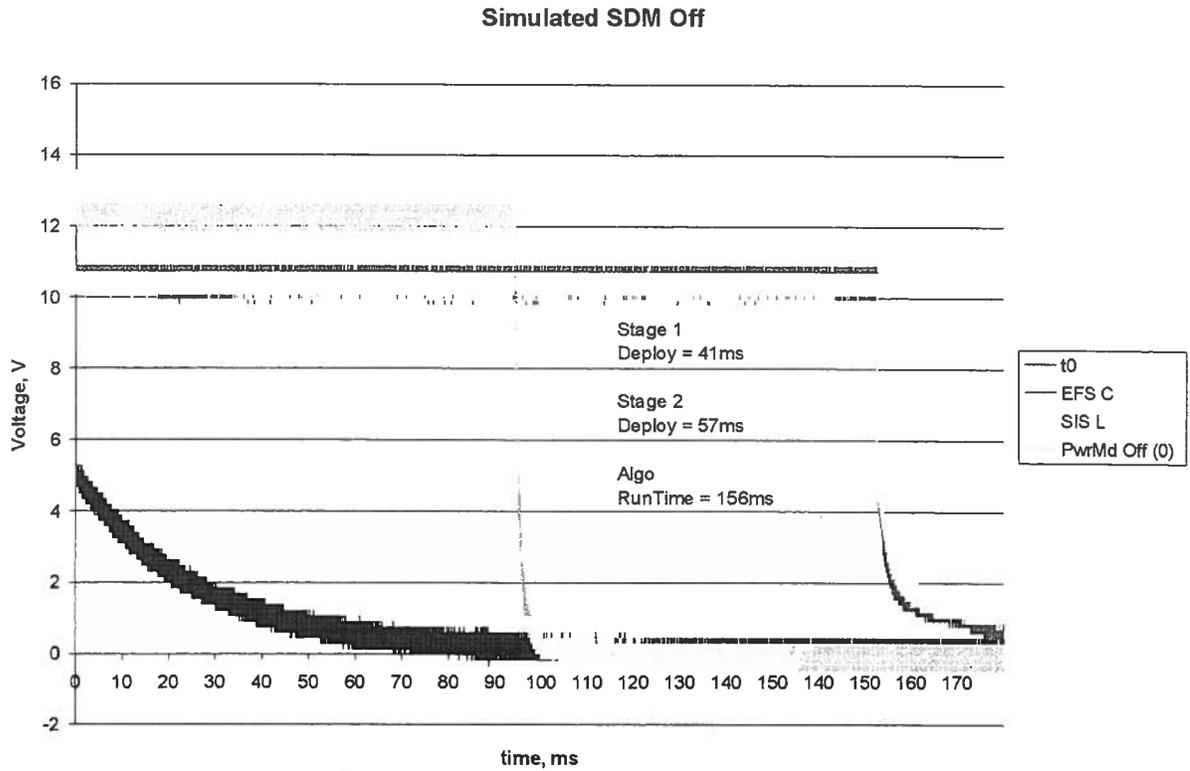
Note: all runs except the ND had EDR runtime of 156ms from algorithm wakeup. Note also that all times in the table are relative to t0.

| Run | Pwr Mode Off (CS) | Pwr Mode Off (scope) | EFS/SIS shutdown | Deploy (Stg 1/Stg 2) |
|-----|---------------------------------|----------------------|------------------|----------------------|
| 1 | 20ms | 42ms | 120ms | 41ms / 57ms |
| 2 | 80ms | 95ms | 174ms | 41ms / 57ms |
| 3 | 10ms | 34ms | 116ms | 41ms / 57ms |
| 4 | 0ms | 20ms | 91ms | 41ms / 57ms |
| 5 | -10ms | 7ms | 90ms | 51ms / 67ms |
| 6 | -20ms | 2ms | 70ms | 61ms / 77ms |
| 7 | -40ms | -16ms | 63ms | 81ms / 97ms |
| 8 | 100ms | 118ms | 186ms | 41ms / 57ms |
| 9 | -100ms | -80ms | -15ms | NT |
| | 2 EFS Setup: | | | |
| 10 | 20ms | 42ms | 115ms | 20ms / 22ms |
| | 1 EFS, Stage 2 Disposal: | | | |
| 11 | -20ms | 5ms | 70ms | 70ms / 171ms |

This table shows the relationship between when the request for SDM power down occurs (Pwr Mode Off (scope)) and when the SDM actually shuts off the satellites (EFS/SIS shutdown). This is consistent with the way the software operates: when the ignition voltage drops off, the software qualifies the ILL state change over a 60ms window. The SDM Off GMLan message should be received during this time to prevent mismatch faults from being considered. The SDM does not drop out of Phase 4 (Normal Run Mode) at this time, because the algorithm is still active or squibs still need to deploy. After the algorithm resets or squibs have deployed, the SDM completes the ignition cycle by running re-initialization routines for many of the software modules. If only ILL or a GMLAN power-mode messages were received, it would NOT cause this behavior. This behavior is only consistent with both being received for the SDM to act upon the power-mode transition. The testing above is consistent with the software code flow explanation.

II. Analysis and Discussion (cont'd)

The plot below graphically shows the voltages of the SDM power mode and the EFS and SIS as well as t0 indication (Run 2):



III. Recommendations

The purpose of this special report was to evaluate an anomaly noted in the test data on this event. It was noted that the EFS and both SIS's were powered down 170ms from t0. The SDM accels did not power down. This appeared to be indicative of an ignition cycle, because the satellites were powered down but not the SDM accels, and EDR still wrote completely to EEPROM.

The same results were reproduced on the bench with simulation of the sending of an SDM Power Off GMLan message in combination with the ILL transition during the simulated crash. The testing showed the relationship between when the request for SDM power down occurs (Pwr Mode Off (scope)) and when the SDM actually shuts off the satellites (EFS/SIS shutdown). This is consistent with the way the software operates: when the ignition voltage drops off, the software qualifies the ILL state change over a 60ms window. The SDM Off GMLan message should be received during this time to prevent mismatch faults from being considered. The SDM does not drop out of Phase 4 (Normal Run Mode) at this time, because the algorithm is still active or squibs still need to deploy. After the algorithm resets or squibs have deployed, the SDM completes the ignition cycle by running re-initialization routines for many of the software modules. The testing results were consistent with the software code flow explanation.

It is recommended that future severe crashes have ignition voltage and GMLan messages monitored to determine the root cause of the SDM Power Off issue.

GM DISTRIBUTION:

Matthew Craig
Carolann Nassoiy
Greg Sabanski
Lois Gurnsey
Mitzie Clark