



**Pete Mutschler**  
**Director, Environment, Health & Safety**  
**CHS Country Operations**



Pete Mutschler has worked for cooperatives since 1986. He started his environment and safety career with CHS in 1989 working with member cooperatives on safety and environmental compliance. In 1991 he became the lead environment and safety person for all retail operations owned by Cenex. In 1998 Harvest States Cooperatives merged with Cenex and Pete became the manager of the Country Operations division's environment and safety department.

Pete currently serves as an Environment and Safety Director for the Country Operations Division. The division has over 60 different business units with close to 500 locations and approximately 5000 employees. Pete has 25 environment and safety professionals in his department who work closely with 70 additional safety employees based in the business units. The division provides farming supplies directly to producers and markets the grain they produce. The division also has food processing facilities that work with edible beans, eggs and sun flower seeds. The Country Operations division has close to 5000 vehicles on the road, including 2200 commercial vehicles that travel over 65 million miles annually.

Pete is a certified safety professional and certified hazardous material manager. He is currently on the Board of Directors for ResponsibleAg and a Member of the ANSI Z16 Committee. Pete is married to a grade school teacher and has 5 children.

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